



Lean RFS (Repetitive Flexible Supply): Putting the Pieces Together

Ian Fraser Glenday, Rick Sather

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Is it possible to be repetitive *and* flexible—at the same time? Using proven examples and quantifiable evidence, **Lean RFS (Repetitive Flexible Supply): Putting the Pieces Together** demonstrates that repetitive *flexible* supply (RfS) is not only possible, but that its implementation can help you reach a new level of improved performance in manufacturing and across your entire supply chain.

Winner of a 2013 *Shingo Research and Professional Publication Award*, this book is unique in that it clearly spells out the theory and practice originally published in the Shingo Prize winner, *Breaking Through to Flow*, with actual stories of Kimberly-Clark's experience in using them over the years with great success. These stories provide a real feel of how this learning-by-doing journey led to "aha!" moments for those involved.

The book also explains why most planning systems in use today will result in a different plan every time, and that these plan changes are actually the cause of the fire fighting that is endemic in most companies.

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